


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L7: Entry 1 of 3

File: USPT

Jul 6, 1999

DOCUMENT-IDENTIFIER: US 5919991 A

TITLE: Solid phase extraction of phenethyl alcohol

BSPR:

The production of aroma compounds represents an important tool in the production of natural flavors for food and beverage industries. E. Albertazzi, et al., Biotech. Lett. 16, 491-6 (1994). One of the most commonly used aroma compounds is phenethyl alcohol. Phenethyl alcohol (e.g., phenethanol, 2-phenylethanol, or benzeneethanol) is naturally present in many essential oils, and has a rose-like/honey floral odor. Phenethyl alcohol is chemically synthesized or extracted in commercial applications as a flavoring or fragrance for consumer goods, such as perfumes and food.

ity or alkalinity. In
t at which the solu-
7) is not always the

importance in a large
such as water puri-
s for leather, in pres-
electroplating baths,
ous other instances.

ingicide formulations
ophthalmicide.

mark for cyclobarbitol

a standardized mix-
1,2,3,3,5-hexamethyl-

with musk-like odor
5°C and becomes liq-
conventional solvents

or a pharmaceutical

r a pharmaceutical

conditions in which
liquid, or gas(vapor).
ily on the concentra-
solids are the most
ids occupy the inter-
normally crystalline,
ses are without struc-

listinct, and mechani-
ispersion or solution.
quid, or gaseous (va-
on the major compo-
r external phase and
ispersed or internal
not be uniformly dis-
i. See colloid chemis-

'illard Gibbs (q.v.) in
al system $F = n - r - 2$
rmodynamic equilib-
actants. The number
ved in a given hetero-
ed by analysis or ob-
iph by proper choice
ses (r), and the inde-
emperature and pres-

rule apply to all mul-
solvent blends, glass,

nine.

-methyl-1,5-cyclohex-
 $\text{CH}_3)_2\text{CH}:\text{CH}$. A

is (a) *d*- and (b) *l*-op-

ble in water; soluble
°C); b.p. 66-68°C (16
(b) Sp. gr. 0.8324
m); refractive index

Derivation: (a) Found in ginger oil; Ceylon and Sey-
chelles cinnamon oil. (b) Found in eucalyptus oil.
Hazard: Moderately toxic by ingestion and skin ab-
sorption, strong irritant.

Uses: Flavoring; perfumery.

beta-**phellandrene** (4-isopropyl-1-methylene-2-cyclohex-
ene) $\text{CH}_2:\text{CCH}:\text{CHCH}[\text{CH}(\text{CH}_3)_2]\text{CH}_2\text{CH}_2$. A mo-

nocyclic terpene occurring as (a) *d*- and (b) *l*-optical
isomers.

Properties: (a) Mobile oil with pleasant odor and a
burning taste. Sp. gr. 0.8520 (20°C); b.p. 171-172°C
(760 mm); refractive index 1.4788. (b) Mobile oil;
sp. gr. 0.8497 (15°C); b.p. 178-179°C; flash point
120°F (T.C.C.). Toxicity unknown; refractive index
1.4800. Both are insoluble in water and alcohol; sol-
uble in ether.

Derivation: (a) lemon oil. (b) Japanese peppermint
oil.

Hazard: Flammable, moderate fire risk.

"**Phemerol**."³³⁰ Trademark for benzethonium chloride
(q.v.).

phenacaine hydrochloride

$\text{C}_2\text{H}_5\text{OC}_6\text{H}_4\text{NCH}(\text{CH}_3)\text{NC}_6\text{H}_4\text{OC}_2\text{H}_5 \cdot \text{HCl} \cdot \text{H}_2\text{O}$.

N,N'-Bis(para-ethoxyphenyl) acetamidine hydro-
chloride.

Properties: Small, white crystals; odorless; faintly
bitter taste. Incompatible with alkalis. M.p. 190°C.
Soluble in alcohol, boiling water and chloroform;
less so in cold water, insoluble in ether.

Grades: N.F.; technical.

Use: Medicine

phenacemide (phenylacetyleurea)

$\text{C}_6\text{H}_5\text{CH}_2\text{CONHCONH}_2$.

Properties: White to creamy white, odorless, tasteless
crystalline solid; m.p. 212-216°C; slightly soluble in
alcohol, benzene, chloroform and ether; very slightly
soluble in water.

Use: Medicine.

phenacetin. U.S.P. name for acetophenetidin (q.v.).

phenacyl chloride. See chloroacetophenone.

phenacyl fluoride. See fluoroacetophenone.

"**Phenamine**."³³⁰⁷ Trademark for a series of direct dye-
stuffs, used for the dyeing of cotton and paper.

phenanthraquinone. See phenanthrenequinone.

phenanthrene $\text{C}_{14}\text{H}_{10}$. A tricyclic hydrocarbon.

Properties: Colorless, shining crystals. Soluble in al-
cohol, ether, benzene, carbon disulfide and acetic
acid; insoluble in water. Sp. gr. 1.063; m.p.
100.35°C, b.p. 340°C. Combustible.

Derivation: Fractional distillation of high-boiling
coal-tar oils, with subsequent recrystallization from
alcohol.

Hazard: Photosensitizes skin, and may be a carcino-
gen.

Uses: Dyestuffs; explosives; synthesis of drugs;
biochemical research; phenanthrenequinone.

phenanthrene acetamide. $\text{C}_{16}\text{H}_{13}\text{NO}$. A carcinogen.

phenanthrenequinone. (Erroneously: phenanthraqui-
none) $\text{C}_{14}\text{H}_8\text{O}_2$.

Properties: Yellow-orange, needle-like crystals. Solu-
ble in sulfuric acid, benzene; glacial acetic acid and
hot alcohol; slightly soluble in ether; insoluble in

water. Sp. gr. 1.4045; m.p. 206-207°C; b.p. sublimes
above 360°C.

Derivation: By oxidation of a boiling solution of phe-
nanthrene in glacial acetic acid with chromic acid,
solution in sodium disulfite, precipitation by means
of hydrochloric acid and recrystallization.

Uses: Organic synthesis; dyes.

1,10-phenanthroline (4,5-phenanthroline; ortho-phenan-
throline) $\text{C}_{12}\text{H}_8\text{N}_2 \cdot \text{H}_2\text{O}$. A heterotricyclic com-
pound.

Properties: White crystalline powder; m.p. 93-94°C,
anhydrous 117°C. Slightly soluble in water; soluble
in alcohol, benzene.

Derivation: Made by heating ortho-phenylenediamine
with glycerin, nitrobenzene and concentrated sulfur-
ic acid; or in like manner from 8-aminoquinoline.

Uses: Forms a complex compound with ferrous ions
used as an indicator; drier in coatings industry.

phenarsazine chloride. See diphenylaminechloroarsine.

phenazine (azophenylene) $\text{C}_6\text{H}_4\text{N}_2\text{C}_6\text{H}_4$. A tricyclic
compound.

Properties: Yellow crystals; m.p. 170-171°C; b.p.
>360°C; very slightly soluble in water; soluble in
alcohol and ether. Combustible.

Hazard: Probably toxic.

Uses: Organic synthesis; manufacture of dyes; larvi-
cide.

phenethicillin. See potassium alpha-phenoxyethyl
penicillin.

phenethyl acetate. See 2-phenylethyl acetate.

phenethyl alcohol (phenylethyl alcohol; 2 phenyletha-
nol; benzyl carbinol) $\text{C}_6\text{H}_5\text{CH}_2\text{CH}_2\text{OH}$.

Properties: Colorless liquid; floral odor; sharp burn-
ing taste; sp. gr. 1.017-1.020 (25°C); refractive index
(n_D 20/D) 1.5310-1.5340; m.p. -27°C; b.p. 219°C.
Flash point 216°F. Soluble in 50% alcohol; soluble 1
part in 50 parts of water; soluble in fixed oils, alco-
hol, and glycerol; slightly soluble in mineral oil.
Combustible.

Derivation: (a) By reduction of phenylacetic ethyl
ester by sodium in absolute alcohol. (b) By the ac-
tion of ethylene oxide on phenylmagnesium bromide
and subsequent hydrolysis.

Grades: Technical; N.F.; F.C.C.

Containers: Tin cans and glass bottles; drums.

Uses: Organic synthesis; synthetic rose oil; soaps;
flavors; antibacterial; preservative; medicine.

Hazard: May be highly toxic by inhalation or inges-
tion.

sec-phenethyl alcohol. See alpha-methylbenzyl alcoho.

phenethylamine. See 2-phenylethylamine.

phenethyl anthranilate. See 2-phenylethyl anthranil-
ate.

phenethyl isobutyrate. See 2-phenylethyl isobutyrate.

phenethyl phenylacetate. See 2-phenylethyl phenylace-
tate.

phenethyl propionate. See 2-phenylethyl propionate.

phenethyl salicylate. See 2-phenylethyl salicylate.

ortho-phenetidine (2-aminophenetole) $\text{NH}_2\text{C}_6\text{H}_4\text{OC}_2\text{H}_5$.

Properties: Oily liquid; rapidly becomes brown on ex-
posure to light or air. Solidifies below -20°C; b.p.
228-230°C. Soluble in alcohol and ether; insoluble
in water. Combustible.

Superior numbers refer to Manufacturers of Trade Mark Products. For page number see Contents.

fenuron.
aminobenzene)

unstable in air; usually hydrochloride; sp. gr. 287°C; soluble in alco-

a-dinitrobenzene or nitrochloric acid. Purified

purity.
a. MCA warning label.
detection of nitrous;
laboratory reagent.
Other restricted arti-

ine; ortho-diaminoben-

ic crystals; darkens in
p. 252-258°C; soluble
chloroform; somewhat

o-dinitrobenzene or nitrochloric acid. Purified

purity.
photographic developing
laboratory reagent.

minobenzene)

le crystals (oxidizes on
and black); m.p. about
alcohol, ether; soluble
by light. Flash point

dinitrobenzene or nitrochloric acid. Purified

purity.
estion and inhalation;
nce, 0.1 mg per cubic
label.

photographic developing
l measurements; inter-
oxidants and accelera-
reagent.

Other restricted arti-
White label.

-(meta-hydroxyphenyl-
chloride)

-HCl.
hite crystals; odorless;
acid to litmus paper;
in alcohol; m.p. 140-
in.

alcohol.

$\text{C}_6\text{H}_5\text{CH}_2\text{OH}$.
0970 (20/20°C); b.p.,
01 mm (20°C); wt 9.1
viscosity 1.01 poise
c.). Combustible.

uffs.

le.

2-phenylethyl acetate (phenethyl acetate)
 $\text{C}_6\text{H}_5\text{CH}_2\text{CH}_2\text{OOCCH}_3$. (Not the same as sec-phenylethyl acetate).

Properties: Colorless liquid; peach-like odor. Soluble in alcohol, ether, and most fixed oils. Sp. gr. 1.030-1.034; refractive index 1.497-1.501 (20°C); b.p. 226°C; flash point 230°F; combustible. Toxicity unknown.

Derivation: (a) Interaction of ethyl acetate and aluminumphenyl ethylate. (b) Interaction of acetic anhydride and phenylethyl alcohol in the presence of sodium acetate.

Grades: Technical; F.C.C.

Containers: Glass bottles.

Use: Perfumery; laboratory reagent.

sec-phenylethyl acetate. See alpha-methylbenzyl acetate.

phenylethylacetic acid (2-phenylbutyric acid)

$\text{C}_6\text{H}_5\text{CH}_2\text{CH}_2\text{COOH}$.

Properties: White crystals with aromatic odor; m.p. 41.0°C (min), insoluble in water; soluble in alcohol, ketones, and esters. Combustible; toxicity unknown. Use: Organic synthesis; laboratory reagent.

2-phenylethyl alcohol. See phenethyl alcohol.

2-phenylethylamine (phenethylamine; 1-amino-2-phenylethane) $\text{C}_6\text{H}_5\text{CH}_2\text{CH}_2\text{NH}_2$.

Properties: Liquid with a fishy odor; absorbs carbon dioxide from the air; strong base; sp. gr. 0.9640; b.p. 194.5°C; soluble in water, alcohol, and ether.

Derivation: From phenylethyl alcohol and ammonia under pressure.

Grades: Technical; scintillation.

Containers: Drums.

Hazard: Skin irritant.

Uses: Organic synthesis; laboratory reagent; scintillation counter CO_2 absorber).

2-phenylethyl anthranilate (phenethyl anthranilate)

$\text{H}_2\text{NC}_6\text{H}_4\text{COOC}_2\text{H}_5\text{C}_6\text{H}_5$.

Properties: Colorless liquid which yellows with age; odor of grape and orange; sp. gr. 1.14 (25/25°C). Combustible; nontoxic.

Uses: Perfume; flavoring.

phenylethyl carbinol. See phenylpropyl alcohol.

phenylethylene. See styrene.

N-phenylethylethanolamine $\text{C}_6\text{H}_5\text{N}(\text{C}_2\text{H}_5)\text{C}_2\text{H}_4\text{OH}$.

Properties: Solid; m.p. 37.2°C; b.p. 268°C (740 mm); sp. gr. 1.04 (20/20°C); very slightly soluble in water. Flash point 270°F (COC). Soluble in alcohol, acetone, benzene. Combustible. Low toxicity.

Containers: Drums.

Uses: Solvents; chemical intermediates; preparation of dyes for acetate rayons; laboratory reagent.

phenyl ethyl ether. See phenetole.

5-phenyl-5-ethylhydantoin

$(\text{C}_6\text{H}_5)(\text{C}_2\text{H}_5)\text{CNHCONHCO}$.

Properties: Colorless, odorless crystalline powder; m.p. 199°C; insoluble in water.

Use: Medicine

2-phenylethyl isobutyrate (phenethyl isobutyrate)

$(\text{CH}_3)_2\text{CHCOOC}_2\text{H}_5\text{C}_6\text{H}_5$.

Properties: Colorless liquid; pleasant odor; sp. gr. 0.988 (25/25°C); refractive index (n_D 20/D) 1.488; soluble in alcohol and ether. Combustible; nontoxic.

Uses: Perfumes; flavoring.

phenylethylmalonylurea. See phenobarbital.

2-phenylethyl mercaptan $\text{C}_6\text{H}_5\text{CH}_2\text{CH}_2\text{SH}$.

Properties: Liquid. Boiling range 193-225°C; unpleasant odor; sp. gr. 1.0264 (60/60°F); refractive index 1.5582 (n_D 20/D); flash point 160°F. Combustible.

Containers: Bottles.

Hazard: Probably toxic.

Uses: Organic synthesis; laboratory reagent.

2-phenylethyl phenylacetate (phenethyl phenylacetate)

$\text{C}_6\text{H}_5(\text{CH}_2)_2\text{OOCCH}_2\text{C}_6\text{H}_5$.

Properties: White crystals; hyacinth odor. Sp. gr. 1.080-1.082; congealing point 27°C. Combustible; low toxicity.

Containers: Bottles.

Uses: Perfumery; flavors.

2-phenylethyl propionate (phenethyl propionate)

$\text{C}_2\text{H}_5\text{COOC}_2\text{H}_5\text{C}_6\text{H}_5$.

Properties: Synthetic colorless liquid; flower-fruit odor; miscible with alcohols and ether; sp. gr. 1.012 (25/25°C). Combustible; low toxicity.

Uses: Perfumes; flavors.

2-phenylethyl salicylate (phenethyl salicylate)

$\text{C}_6\text{H}_5\text{C}_2\text{H}_5\text{OOCCH}_2\text{C}_6\text{H}_4\text{OH}$.

Properties: Snow-white crystals; very faint aromatic odor. Soluble in 14 parts of 95% alcohol. Congealing point 41.5°C. Combustible. Low toxicity.

Uses: Flavors.

phenyl ferrocenyl ketone. See benzoylferrocene.

phenyl fluoride. See fluorobenzene.

phenyl fluoromethyl ketone. See fluoroacetophenone.

phenylformamide. See formanilide.

phenylformic acid. See benzoic acid.

phenyl gamma acid. See phenyl-2-amino-8-naphthol-6-sulfonic acid.

phenyl glycidyl ether (1,2-epoxy-3-phenoxypropane; PGE) $\text{H}_2\text{COCHCH}_2\text{OC}_6\text{H}_5$.

Properties: Colorless liquid; sp. gr. 1.11; b.p. 245°C; m.p. 3.5°C.

Hazard: Toxic by skin absorption; moderately irritating to eyes and skin. Tolerance, 10 ppm in air.

D(-)-alpha-phenylglycine $\text{C}_6\text{H}_5\text{CH}(\text{NH}_2)\text{COOH}$.

Properties: Crystals; m.p. 245-248°C; insoluble in water, ether, alcohol; soluble in acid.

Containers: Fiber drums.

Use: Intermediate.

phenylglycolic acid. See mandelic acid.

phenylhydrazine $\text{C}_6\text{H}_5\text{NHNH}_2$.

Properties: Pale yellow crystals or oily liquid; becomes red-brown on exposure to air. Soluble in alcohol, ether, chloroform, benzene, and dilute acids. Soluble in water, alcohol, and benzene. Sp. gr. 1.0978; m.p. 19.35°C; b.p. 243.5°C, with decomposition. Flash point 192°F (c.c.). Combustible. Autoignition temp. 345°F. Also available as the hydrochloride.

Derivation: Reduction of diazotized aniline; followed by reaction with sodium hydroxide.

Grades: Commercial; C.P.; reagent.

Containers: Glass bottles; drums.

Hazard: Highly toxic by inhalation, ingestion, and skin absorption. Tolerance, 5 ppm in air.

Superior numbers refer to Manufacturers of Trade Mark Products. For page number see Contents.

WEST

Freeform Search

Database:

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US Pre-Grant Publication Full-Text Database
USPTO Abstracts Database
EPO Abstracts Database
Derwent World Patents Index
IBM Technical Disclosure Bulletins

Term: 112 and (mure or miticide or miticidal)

Term:

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Clear

Help

Logout

Interrupt

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Today's Date: 8/3/2001

<u>DB Name</u>	<u>Query</u>	<u>Hit Count</u>	<u>Set Name</u>
USPT,JPAB,EPAB,DWPI	112 and (mite or miticide or miticidal)	8	<u>L13</u>
USPT,JPAB,EPAB,DWPI	11 and essential oil	519	<u>L12</u>
USPT,JPAB,EPAB,DWPI	12 and essential oil	8	<u>L11</u>
USPT,JPAB,EPAB,DWPI	11 same (mite or miticide or miticidal)	9	<u>L10</u>
USPT,JPAB,EPAB,DWPI	17 and (pest\$8)	0	<u>L9</u>
USPT,JPAB,EPAB,DWPI	17 and (mite or miticide or miticidal)	0	<u>L8</u>
USPT,JPAB,EPAB,DWPI	11 near9 essential oil	3	<u>L7</u>
USPT,JPAB,EPAB,DWPI	11 and plant essential oil	2	<u>L6</u>
USPT,JPAB,EPAB,DWPI	12 and (contact\$3 or fumig\$5 or spray\$3)	30	<u>L5</u>
USPT,JPAB,EPAB,DWPI	13 and (contact\$3 or fumig\$5 or spray\$3)	0	<u>L4</u>
USPT,JPAB,EPAB,DWPI	11 near9 (mite or miticide or miticidal)	3	<u>L3</u>
USPT,JPAB,EPAB,DWPI	11 and (mite or miticide or miticidal)	54	<u>L2</u>
DWPI,USPT,EPAB,JPAB	(phenethyl alcohol or phenylethyl alcohol or 2-phenylethanol or benzyl carbinol or 2-phenylethyl alcohol or 1-phenylethyl alcohol)	4226	<u>L1</u>

(FILE HOME) ENTERED AT 16 34 15 ON 03 AUG 2001)

INDEX ADISALERTS, ADISINSIGHT, AGRICOLA, ANABSTR,
AQUASC1, BROU-PJSS
BIOCOMMERCE, BIOSIS, BIOTECHABS, BIOTECHDS, BIOTECHNO,
CABA, CANCERLI
CAPLUS, CEAP, VTB, CFN, CIN, CONFSC1, CROPB, CROPU, DDFB,
DDFU, DGENI,
DRUGB, DRUGCAT, NCH, DRUGMONOG2, DRUGNL, (ENTERED AT
16 34 37 ON 03 AUG 2001)

2001 SEA (PHENYLETHYL ALCOHOL? OR PHENYLETHYL
ALCOHOL? OR 2-ETHOXY-)

145 FILE AGRICOLA
138 FILE ANABSTR
14 FILE AQUASC1
170 FILE BIOBUSINESS
2 FILE BIOCOMMERCE
734 FILE BIOSIS
110 FILE BIOTECHABS
110 FILE BIOTECHDS
134 FILE BIOTECHNO
250 FILE CABA
51 FILE CANCERLI
3986 FILE CAPLUS
68 FILE CEAP
12 FILE CFN
34 FILE CIN
6 FILE CONFSC1
17 FILE CROPB
92 FILE CROPU
97 FILE DDFB
66 FILE DGENI
10 FILE DGENI
97 FILE DGENI
16 FILE DRUGCAT
10 FILE DRUGMONOG2
78 FILE DRUGNL
4 FILE EMBAL
578 FILE EMBASE
179 FILE EMBASE
91 FILE EMBASE
349 FILE EMBASE
7 FILE EMBASE
336 FILE EMBASE
151 FILE EMBASE
36 FILE EMBASE
235 FILE EMBASE
493 FILE EMBASE
26 FILE EMBASE
24 FILE EMBASE
6 FILE EMBASE
320 FILE EMBASE
47 FILE EMBASE
553 FILE EMBASE
2 FILE EMBASE
239 FILE EMBASE
341 FILE EMBASE
4507 FILE EMBASE
592 FILE EMBASE
592 FILE EMBASE

L1 QUE (PHENYLETHYL ALCOHOL? OR PHENYLETHYL
ALCOHOL? OR 2-ETHOXY-)

SEA L1 AND (MITE? OR ANTIMITE? OR MITICID?)

1 FILE BIOBUSINESS
2 FILE BIOSIS
2 FILE CABA
1 FILE CANCERLI
13 FILE CAPLUS
13 FILE CEAP
1 FILE CFN
5 FILE CIN
1 FILE CROPB
1 FILE CROPU
1 FILE DDFB
1 FILE DGENI
62 FILE DRUGCAT
12 FILE DRUGMONOG2
12 FILE DRUGNL

L2 QUE L1 AND (MITE? OR ANTIMITE? OR MITICID?)

SEA L2 AND (FUMIG? OR CONTACT? OR SPRAY? OR PEST?)

1 FILE BIOBUSINESS
1 FILE BIOSIS
1 FILE CABA
3 FILE CANCERLI
10 FILE CAPLUS
1 FILE CEAP
1 FILE CIN
1 FILE CROPB

1 FILE JCST-EPLUS

1 FILE LIFE SCI

45 FILE USPATFULL

3 FILE WPIDS

3 FILE WPIDEN

L3 QUE L2 AND (FUMIG? OR CONTACT? OR SPRAY? OR PEST?)

FILE BIOSIS, CAPLUS, WPIDS, CROPU (ENTERED AT 16 51 20 ON 03
AUG 2001)

L4 17 S L3

L5 17 DUP REM L4 (0 DUPLICATES REMOVED)